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D412-705-013
Job Sheet 204110



Part No: D412-705-013

Job Qty: 1 pcs

Part Name: Intake Plenum Access Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Due Date: 12/26/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 21664

Note: DWG REV F SHEET 18 IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1052 07-11-05
DD Verified by:EC IPP Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		12/26/19	0.00	0.00	Packaging 1 - 1 Packaging 1 - 2 Packaging 1 - 3 Packaging 1 - 4 Packaging 1 - 5 Packaging 1 - 6 Packaging 1 - 7 Packaging 1 - 8 Packaging 1 - 9 Packaging 1 - 10 Packaging 1 - 11 Packaging 1 - 12 Packaging 1 - 13 Packaging 1 - 14 Packaging 1 - 15 Packaging 1 - 16 Packaging 1 - 17 Packaging 1 - 18 Packaging 1 - 19 Packaging 1 - 20 Packaging 1 - 21 Packaging 1 - 22 Packaging 1 - 23 Packaging 1 - 24 Packaging 1 - 25 Packaging 1 - 26 Packaging 1 - 27 Packaging 1 - 28 Packaging 1 - 29 Packaging 1 - 30	

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Container No: S241013

Part: D412 - 705 - 013

Job No: 204110

Serial No/Batch: S241013

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH04 - 25 Issue 146 FMA, STG: ST01994P

Plex 12/3/19 8:38 AM Dart.Renwick.Jennife

12/3/2.

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

120 QC 4	1 pcs	12/26/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B 1 pcs		12/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/26/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

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FG029

130 - Identify and pack for shipping as per PPP D412-705-013 Location : FG027

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-705-013 CHG004

140 - (QC21- Final Inspection - Work Order Release)

013560

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
483 D3245-041	Access Panel Assembly LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5235146
483 D3245-042	Access Panel Assembly RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192784
D3245-043	Door Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5111732
D3245-11	Gasket 9.01	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5138756
D3245-13	Gasket 9.50	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5219083
D3245-9	Gasket 8.35	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5138786
MS20427M3-3	Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5126944
MS21060-L3K	Nut Plate	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5155910

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3245-041	1	6	0
	D3245-042	1	4	0
	D3245-043	2	3	0
	D3245-11	2	4	0
	D3245-13	2	7	0
	D3245-9	2	4	0
	MS20427M3-3	16	1,931	0
	MS21060-L3K	8	310	0

all
shk

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN980JD10	WASHER
	16	44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.